



# ADSORPTION OF REACTIVE BLUE 19 DYE ON MAGNETIC CHITOSAN MICROPARTICLES



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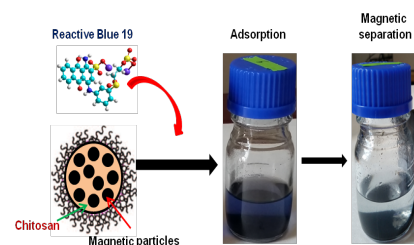
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**Objectives:** Magnetite/chitosan composite (MCC) microparticles produced by a previously developed procedure [1] were evaluated as non-expensive, environmentally friendly adsorbents for removal of synthetic textile dye Reactive Blue 19 (RB 19) from simulated waste water.

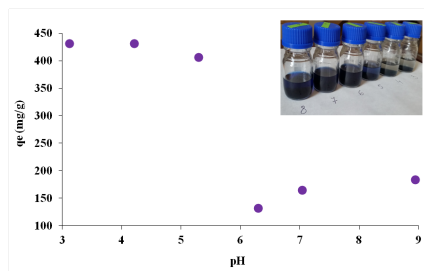
## Materials and methods:

- Magnetite/chitosan composite (MCC) microparticles with an average size of 169  $\mu\text{m}$  ( $D_v$ )/73  $\mu\text{m}$  ( $D_n$ ) and saturation magnetization of 17.6 emu/g were prepared by an in-situ procedure
- Batch adsorption tests showed that the extent of RB 19 adsorption was dependent on dye concentration, adsorbent concentration, contact time, pH and temperature.
- The adsorption isotherms were analyzed using the Langmuir and Freundlich models.
- The adsorption kinetics was tested for the pseudo-first order and pseudo-second order kinetic models.

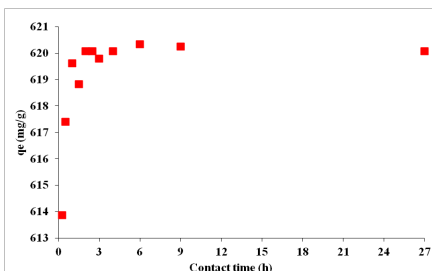


**Figure 1. Schematic representation of adsorption process**

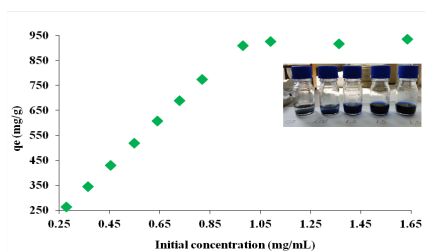
## Results



**Figure 2. Effect of pH**



**Figure 4. Effect of contact time**  
( $C_i = 0.8 \text{ mg/mL}$ )



**Figure 3. Effect of initial dye concentration**

**Table 1. Desorption and re-use**

Eluent	% Desorption
Aq. NaOH (pH=13)	8-15
Aq. NaOH+surfactant (pH=11)	55-62
<b>Re-use (<math>C_i = 0.79 \text{ mg/g}</math>)</b>	
MCC	$q_e, \text{mg/g}$
Initial (calculated)	745
Re-used (measured)	550

**Table 2. Constants obtained from the Langmuir and Freundlich sorption isotherms**

Langmuir constants			Freundlich constants		
$R^2$	$q_m$ (mg/g)	$K_L$ (L/mg)	$R^2$	$K_F$	$n$
0.9999	909.09	1100	0.9109	288	18.21

**Table 3. Kinetic data for the adsorption of dye RB 19 on magnetite/chitosan composite**  
( $C_i = 0.8 \text{ mg/mL}$ )

Pseudo-first-order model				Pseudo-second-order model			Intra-particle diffusion model constants	
$q_e^{\text{exp}}$ (mg/g)	$q_e^{\text{calc}}$ (mg/g)	$k_1$ (h <sup>-1</sup> )	$R^2$	$q_e^{\text{calc}}$ (mg/g)	$k_2$ (g/mg/h)	$R^2$	$k_{id}$ (mg/g/h <sup>0.5</sup> )	$R^2$
620.06	609.58	1.055	0.968	625	2.56	1	0.769	0.2734

## Conclusion

The procedure for removing RB 19 from simulated waste water using MCC as an adsorbent has been optimized with respect to the following parameters: sorbent mass (50 mg), solution pH (range 3-4), initial dye concentration (1 mg/mL) and contact time (2h). The maximum adsorption capacity is 909 mg/g. About 60% of the dye can be desorbed using aqueous NaOH solution with the addition of a non-ionic surfactant. The material may be re-used, but the capacity is about 26% lower.

## REFERENCE:

[1] Polymer Bulletin, 67(1), 177-186 (2011)

## ACKNOWLEDGEMENT:

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